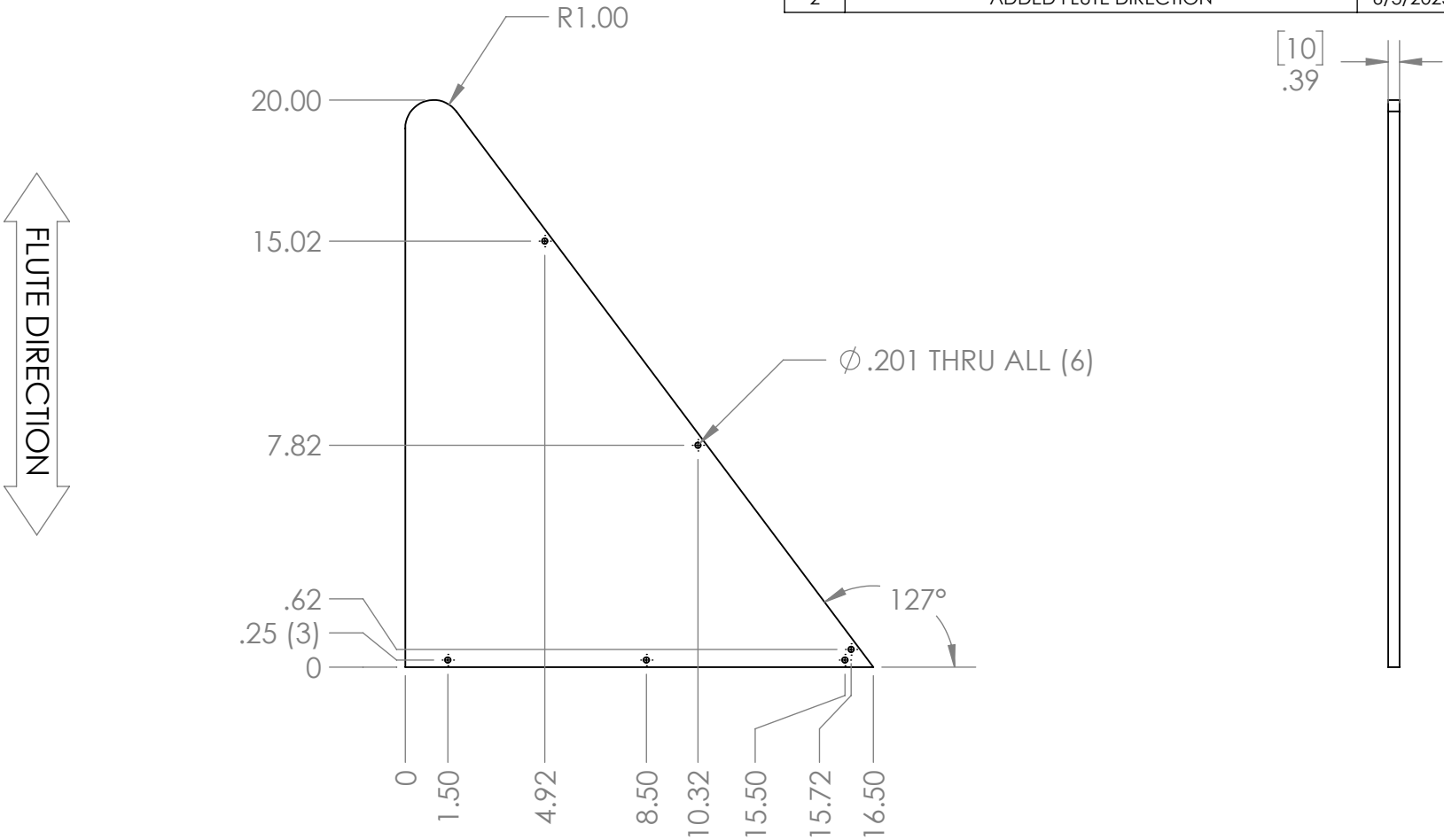
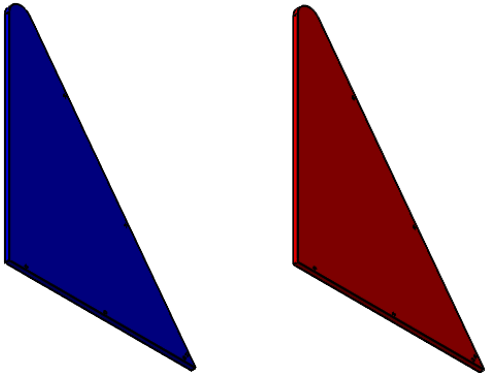


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	5/8/2025	A. SARVER
2	ADDED FLUTE DIRECTION	6/3/2025	N. MASSOUDA



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			TITLE: GOAL INTERNAL RAMP		
TOLERANCES:		BREAK ALL SHARP EDGES.					
FRACTIONAL	±1/16						
ANGULAR: MACH	±1°						
ANGULAR: BEND	±5°						
ONE PLACE DECIMAL	±0.1				SIZE DWG. NO. REV A am-5721_red am-5721_blue 2		
TWO PLACE DECIMAL	±0.01						
THREE PLACE DECIMAL	±0.005						
FOUR PLACE DECIMAL	±0.0005						
MATERIAL	RED OR BLUE POLYPROPYLENE		NAME	DATE	SCALE: 1:6 SHEET 1 OF 1		
FINISH	DEBURRED	CHECKED	PY	6/3/25			
		ENG APPR.					
		MFG APPR.					
DO NOT SCALE DRAWING			Q.A.				